



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D412-704-041
Job Sheet 177228



Part No: D412-704-041

Job Qty: 1 ea

Part Name: Pedal Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 5/24/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF IPP Rev:C IPP Rev:D 07-03-20 Added Dwg D412-704-041 07-03-20 JLM IPP Rev:E 07.05.02 Reformat EC IPP Rev:F 08-10-08 as per revB DD verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Small Fab-3		MAY 09 2018
100	Small Fab	1 pcs	5/24/18	5/24/18	0.00	0.56	Small Fab-6		DAS
110	QC	1 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
120	Packaging	1 pcs	5/24/18	5/24/18	0.00	0.00	Packaging1-4		9-88
130	QC	1 pcs	5/24/18	5/24/18	0.00	0.00	QC4		SMB
140	Packaging	1 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2		SMB
150	QC21-FG	1 Ea	5/24/18	5/24/18	0.00	0.00	QC21		21 MAY 25 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	50411477
AN315-4R	Nut	1 Ea (1 ea)	90-Start up Operation	1 M128978
AN4-10A	Bolt	1 Ea (1 ea)	90-Start up Operation	1 M137412-0
AN4-12A	Bolt	2 Ea (2 ea)	90-Start up Operation	5048377
AN4-13A	Bolt	1 Ea (1 ea)	90-Start up Operation	5054119
D3204-041	Release Pedal Assembly	1 Ea (1 ea)	90-Start up Operation	5071184
D3205-1	Pedal Bracket	1 Ea (1 ea)	90-Start up Operation	5054720
D3205-3	Back Plate	1 Ea (1 ea)	90-Start up Operation	762804
D3206-1	Pedal Arm	1 Ea (1 ea)	90-Start up Operation	162377
D3209-041	Bracket Assembly	1 Ea (1 ea)	90-Start up Operation	162430
D4610-5	Shim	1 Ea (1 ea)	90-Start up Operation	161977
MS21042L3	Nut	1 Ea (1 ea)	90-Start up Operation	5054107
MS21042L4	Nut	5 Ea (5 ea)	90-Start up Operation	5071118
MS24694-S102	Screw	1 Ea (1 ea)	90-Start up Operation	5124814
MS9519-10	Bolt	1 Ea (1 ea)	90-Start up Operation	5058144
NAS1149D0363J	Washer	5 Ea (5 ea)	90-Start up Operation	5015269
NAS1149D0416J	Washer	3 Ea (3 ea)	90-Start up Operation	1 M131571
NAS1149D0463J	Washer	14 Ea (14 ea)	90-Start up Operation	5055952
AN3-6A	Bolt	2 Ea (2 ea)	120-Packaging	5048402
MS21042L3	Nut	2 Ea (2 ea)	120-Packaging	5054107
NAS1149D0332J	Washer	4 Ea (4 ea)	120-Packaging	5055756

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	1	165	0
	AN315-4R	1	54	0
	AN4-10A	1	62	0
	AN4-12A	2	131	0
	AN4-13A	1	1,753	0
	D3204-041	1	0	0
	D3205-1	1	7	0
	D3205-3	1	12	0
	D3206-1	1	19	0
	D3209-041	1	7	0
	D4610-5	1	7	0
	MS21042L3	1	1,912	0
	MS21042L4	5	3,311	0
	MS24694-S102	1	66	0
	MS9519-10	1	19	0
	NAS1149D0363J	5	3,168	0
	NAS1149D0416J	3	3,049	0
	NAS1149D0463J	14	7,035	0
120-Packaging	AN3-6A	2	208	0
	MS21042L3	2	1,912	0
	NAS1149D0332J	4	2,491	0



Container No: S073305



Part: D412-704-041

Job No: 177228

Serial No/Batch: S073305

Revision:

Inspector:

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Plex 5/8/18 2:24 PM dart.lacelle.linda

Date: 05/23/18



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
003117	S069709	AN3-10A	Bolt	S041477	ST349	1
003117	S069711	AN315-4R	Nut	FM128978	ST331	1
003117	S069712	AN4-10A	Bolt	FM137412-0	ST345	1
003117	S069713	AN4-12A	Bolt	S048377	ST344	2
003117	S069715	AN4-13A	Bolt	S054119	ST344	1
003117	S069718	D3205-1	Pedal Bracket	S054720	GA119	1
003117	S069720	D3205-3	Back Plate	F162504	GA128	1
003117	S069721	D3206-1	Pedal Arm	F162377	GA128	1
003117	S069722	D3209-041	Bracket Assembly	F162430	GA128	1
003117	S069723	D4610-5	Shim	F161974	GA131	1
003117	S069724	MS21042L3	Nut	S054107	ST303	1
003117	S069725	MS21042L4	Nut	S054118	ST303	5
003117	S069726	MS24694-S102	Screw	F124814	ST283	1
003117	S069727	MS9519-10	Bolt	S058144	GA	1
003117	S069728	NAS1149D0363J	Washer	S015269	ST263	5
003117	S069729	NAS1149D0416J	Washer	FM131511	ST264	3
003117	S069730	NAS1149D0463J	Washer	S055952	ST263	14

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 5/9/18 10:36 AM dart.quirion.sonia

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
		1					D3206-3	PEDAL ARM
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
1		1					D3208-11	FILLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1	1	1	AN3-10A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT